

Ring Chamber Orifice Plate with Taps BLA 200

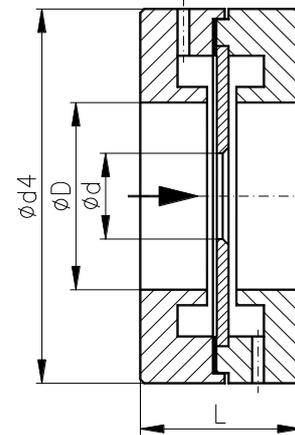
Application

Ring chamber orifice plates with pressure taps are used as flow elements for flow measurement of aggressive and non-aggressive gases, steam and liquids.

Design

The carrier ring consists of two parts which form a ring chamber. The orifice plate is mounted between the two carrier ring parts and may be manufactured as

- square edge concentric
- bidirectional
- quarter circle nozzle
- plate with conical entrance
- double cone



according to the relevant standards (ISO 5167, ASME MFC-3M etc.). The plate type is chosen based on the specific process conditions. The carrier rings and orifice plates are sealed by a flat gasket. The orifice plate is usually manufactured from a wear-resistant material like stainless steel. The material of the carrier ring can be equivalent to the pipe material. For transportation and installation, we secure the parts with a strap.

Advantages

- The ring chamber design ensures that the pressure values are averaged over the cross section. This results in a steady measurement signal.
- As the orifice plate is removable, the unit may be easily adjusted to changing process data by switching of the orifice plate.

Measuring Uncertainty

Ranges from 0,5% - 1,2% of the discharge coefficient C, depending on the application.

Pressure Loss

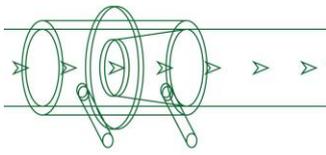
The pressure loss depends on the diameter ratio β (d/D) and ranges from 30 - 80% of the differential pressure.

Nominal Diameter (ISO 5167)

DN 50 to DN 1000 / 2" to 40" (if requested other sizes are available)

Pressure Rating

up to PN 100 / 600# (ASME), higher flange ratings are not recommended.



■ Plate Sealing Surface

according to EN 1092-1:

- flat (form B1 and B2)
- groove (form D)
- female (form E)

according to ASME B16.5:

- flat (RF and SF)
- groove (small/large)
- female (small/large)

or according to other flange standards specified by the customer.

■ Outer Diameter "d4"

The outer diameter of the plate is designed to fit between the respective customer flanges.

■ Installation Length "L"

Standard: 65 mm; special lengths can be offered.

■ Bore Diameter "d"

The calculation of the bore diameter is based on the supplied process data. All relevant standards and regulations will be considered. The calculation is part of the scope of supply.

■ Inner Diameter of the Carrier Ring „d1“

The inner diameter of the carrier ring is designed to be slightly larger than the pipe inner diameter. This prevents a sudden reduction of the diameter in the front and in the back of the orifice plate which would influence the measurement negatively.

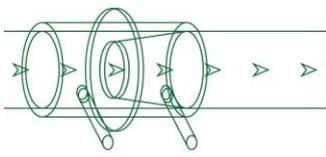
The diameter is in compliance to the requirements of ISO 5167-2, paragraph 5.2.3.6.

■ Pressure Taps

Pressure taps will be designed according to customer requirements. Typical tap designs are:

- plain ends for fittings
- butt weld ends
- threaded ends
- flanged ends
- compact taps according to IEC 61518

The typical tapping length is approx. 100 mm.



Marking

Tag no. of flow element

Pressure rating "PN"

Pipe inner diameter "D"

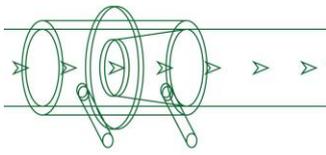
Bore diameter "d"

Material, direction of flow and tagging
of pressure tapplings with "+" and "-"

Materials

The following table shows a selection of typical materials utilized for orifice plates with taps. The material is chosen based on process medium, pressure and temperature. The pressure tap material is selected to be equivalent to the carrier ring material.

Carrier ring material	Description	DIN material no.	ASTM / UNS
non-alloy steels	P250GH (C22.8)	1.0460	~ A105
	P265GH (HII)	1.0425	-
	A105	~1.0432	A105
	A516 Gr.60	~1.0436	A516 Gr.60
heat resistant/alloyed steels	16Mo3	1.5415	-
stainless steels	X2CrNiMo17-12-2	1.4404	316L
	X6CrNiMoTi 17 12 2	1.4571	316Ti
high corrosion-resistant alloys	Hastelloy C276	2.4819	N 10276
	Monel 400	2.4360	N 04400
plastics	Polyvinylchloride	PVC	Polyvinylchloride
	Polyethylene	PE	Polyethylene
	PVDF (GRP 25%)	PVDF	PVDF
	Teflon (GRP 25%)	PTFE	PTFE
Orifice plate material			
stainless steels	X2CrNiMo17-12-2	1.4404	316L
	X6CrNiMoTi 17 12 2	1.4571	316Ti
high corrosion-resistant alloys	Hastelloy C276	2.4819	N 10276
	Monel 400	2.4360	N 04400



Installation

Mounted between flanges according to EN 1092-1 / ASME B 16.5 or other standards such as DIN, JIS or BS. The pipe may be positioned horizontally, vertically or sloped.

Quality Control

Manufacture and Test work is done according to the relevant codes and standards such as AD 2000, EN 13480, ASME Codes (without stamp) or customer specifications.

Inspection certificates according to EN 10204 3.1 and 3.2. are furnished if ordered. Special inspections are available upon request.

Accessories

Pipe flanges, bolts/nuts, gaskets, instrument valves, condensate pots, manifolds, mounting accessories can be offered for additional charges if requested.